

H&I Chemicals Ltd

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SALES SPECIFICATION

DI BASIC ESTERS

Appearance:	Colourless transparent liquid
Ester content:	≥ 98.5% min
Dimethyl Succinate:	15 – 25%
Dimethyl Glutarate:	55 - 65%
Dimethyl Adipate:	10 – 25%
Moisture:	≤ 0.1% max
Acid Value:	≤ 0.2 mgKOH/g max
Colour:	≤ 15 APHA max
Density (20°C):	1.080 – 1.096 g/ml
Distillation Range:	195-230°C

Issue date: September 2023