

H&I Chemicals Ltd

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SALES SPECIFICATION

PVB RESIN B-04HX

Butyral content:	76 – 82 % wt / wt
Hydroxyl content:	18 – 21 % wt / wt
Acetate content:	3.0 % max wt / wt
Viscosity:	35-60cps (10% sol. in ethanol 1:1 at 20°C by Brookfield viscometer)
Free Acid:	0.05% max wt/wt
Non-volatile:	97.0 % min. wt / wt

PROPERTIES:

Appearance:	white powder
SG:	1.1 g/cm ³
Bulk Gravity:	0.25 – 0.35 g/cm ³
Glass transition temp:	62°C approx

Issue Date: May 2018